

## INSTRUCTION SUPPLEMENT

FOR

2548H FUEL QUANTITY TEST SET

P/N 101-00420

WITH

ADAPTER CABLE

P/N 101-00435

FOR

CESSNA

402C S/N 0001 & ON 404 S/N 0001 & ON 414A S/N 0001 & ON 421C S/N 0114 & ON

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### 1. SYSTEM CAPACITANCE MEASUREMENT

- 1. Remove power from Aircraft Fuel Quantity System.
- 2. Defuel Aircraft as per Aircraft Maintenance Manual instructions.

<u>CAUTION</u>: Observe all safety precautions.

- 3. Gain access to the Signal Conditioner.
- 4. Break electrical connection.
- 5. Connect the Adapter Harness A/C connector to mating Aircraft wiring plug.
- 6. Do not connect the Adapter Harness to the Signal Conditioner.
- 7. Connect the Adapter Harness HI-Z COAX and LO-Z TANK jacks to the Test Set HI-Z COAX and LO-Z TANK capacitance jacks using 2 each 101-01008 (BNC to BNC) cables.
- 8. Place BNC shorting cap on Test Set LO-Z COMP jack.
- 9. Connect the GND jack of the Test Set to a good aircraft ground using the 101-01007 cable.
- 10. Set the Test Set ON/OFF switch to ON.
- 11. Set the Test Set TEST FUNCTION switch to CAP BRIDGE.
- 12. Set the Adapter Harness IND. SELECT switch to A/C.
- 13. Depress the PRESS TO MEASURE pushbutton.
- 14. Vary the TANK CAP PF thumbwheels to find the best null (as close to 0  $\mu A$  as possible) on the Test Set meter.

NOTE: Refer to Test Set manual for details.

- 15. TANK capacitance shall measure 61.3  $\pm$  1.5 pF (402C, 414A, 421C) or 47.1  $\pm$  1.5 pF (404).
- 16. Release the pushbutton.
- 17. Set the Test Set ON/OFF switch to OFF.
- 18. Disconnect all connections.
- 19. Return aircraft to normal configuration.

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#### 2. SYSTEM INSULATION MEASUREMENT

- Remove power from Aircraft Fuel Quantity System.
- Defuel Aircraft as per Aircraft Maintenance Manual instructions.

CAUTION: Observe all safety precautions.

- Gain access to the Signal Conditioner.
- Break electrical connection.
- Connect the Adapter Harness A/C connector to mating Aircraft wiring plug.
- 6. Do not connect the Adapter Harness to the Signal Conditioner.
- Set the Test Set ON/OFF switch to ON.
- Set the INS TEST POINTS switch to GND/SH. 8.
- 9. Set the RANGE switch to X1.
- Set the TEST FUNCTION switch to the INSULATION position. 10.
- 11. Adjust the METER ADJUST to achieve an infinity indication on the Test Set meter MEGOHM scale.
- Set the Test Set ON/OFF switch to OFF. 12.
- Set the Adapter Harness IND. SELECT switch to A/C.
- Connect the Adapter Harness HI-Z COAX and LO-Z TANK jacks to the Test Set HI-Z COAX and LO-Z TANK insulation jacks using 2 each 101-01008 (BNC to BNC) cables.
- Connect the GND jack of the Test Set to a good aircraft ground using the 101-01007 cable.
- 16. Set the Test Set ON/OFF switch to ON.
- 17. Allow the Test Set time to stabilize.
- 18. Insulation shall not be less than value specified in Table 1.

TEST	TEST POINTS	INSULATION
1 2 3 4 5 6	GND / SH GND / LO-Z GND / HI-Z SH / LO-Z SH / HI-Z LO-Z / HI-Z	1000 MEG $\Omega$ 1000 MEG $\Omega$ 1000 MEG $\Omega$ 1000 MEG $\Omega$ 1000 MEG $\Omega$

TABLE 1

- 19. Set the Test Set INS TEST POINTS switch for remaining Tests per Table 1.
- Insulation shall not be less than values specified in Table 20.
- Set the Test Set ON/OFF switch to OFF. 21.

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- 22. Disconnect all connections.
- 23. Return aircraft to normal configuration.

### 3. <u>SIGNAL CONDITIONER / INDICATOR TEST</u>

- 1. Remove power from Aircraft Fuel Quantity System.
- 2. Gain access to the Signal Conditioner.
- 3. Break electrical connection.
- 4. Connect the Adapter Harness AUX connector to mating Aircraft wiring plug.
- 5. Connect the Adapter Harness SIG. COND. connector to the Aircraft Signal Conditioner.
- 6. Set the Test Set ON/OFF switch to ON.
- 7. Set the Test Set TEST FUNCTION switch to CAP BRIDGE position.
- 8. Set COMP SIM pF 100'S and 10'S thumbwheels to BLANK and 6 respectively (402C, 414A, 421C) or BLANK and 4 respectively 404).
- 9. Set the TANK CAP pF thumbwheels to 61.3 pF (402C, 414A, 421C) or 47.1 pF (404).
- 10. Depress and hold the COMP CAL pushbutton while varying the 0-10 adjust knob to achieve the best null (as close to 0  $\mu A$  as possible) on the Test Set meter.

NOTE: Refer to Test Set manual for details.

- 11. Release the pushbutton.
- 12. Set Test Set TEST FUNCTION switch to CAP SIM 2.
- 13. Set the Test Set ON/OFF switch to OFF.
- 14. Place BNC shorting cap on Test Set LO-Z TANK jack.
- 15. Set the Adapter Harness IND. SELECT switch to A/C.
- 16. Connect the Adapter Harness HI-Z COAX and LO-Z TANK jacks to the Test Set HI-Z COAX and LO-Z COMP capacitance jacks using 2 each 101-01008 (BNC to BNC) cables.
- 17. Connect the Adapter Harness TEST A/C IND. jacks to the Test Set IND jacks using Banana to Banana leads observe polarity.
- 18. Do NOT connect the GND jack of the Test Set to the aircraft.
- 19. Return power to aircraft Fuel System.
- 20. Adjust the Signal Conditioner E adjustment for Indicator reading of exactly 0 lbs.

NOTE: Tap the Indicator lightly when taking readings.

- 21. Remove power from aircraft Fuel System.
- 22. Set the Test Set ON/OFF switch to ON.
- 23. Set the Test Set TEST FUNCTION switch to CAP BRIDGE position.
- 24. Set COMP SIM pF 100'S and 10'S thumbwheels to 1 and 1 respectively (402C, 414A, 421C) or BLANK and 9 respectively 404).
- 25. Set the TANK CAP pF thumbwheels to 117.2 pF (402C, 414A,

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421C) or 93.6 pF (404).

26. Depress and hold the COMP CAL pushbutton while varying the 0-10 adjust knob to achieve the best null (as close to 0  $\mu A$  as possible) on the Test Set meter.

NOTE: Refer to Test Set manual for details.

- 27. Release the pushbutton.
- 28. Set Test Set TEST FUNCTION switch to CAP SIM 2.
- 29. Set the Test Set ON/OFF switch to OFF.
- 30. Return power to aircraft Fuel System.
- 31. Adjust the Signal Conditioner F adjustment for Indicator reading of exactly 620 lbs (402C, 414A, 421C) or 1100 lbs (404).

NOTE: Tap the Indicator lightly when taking readings.

- 32. Repeat EMPTY and FULL adjustments until no further improvement can be made.
- 33. With Indicator at 0 lbs set the Adapter Harness IND. SELECT switch to T/S.
- 34. Test Set shall indicate 34  $\pm$  20  $\mu$ A.
- 35. With Indicator at 620 lbs (402C, 414A, 421C) or 1100 lbs (404) set the Adapter Harness IND. SELECT switch to T/S.
- 36. Test Set shall indicate 774  $\pm$  20  $\mu A$  (402C, 414A, 421C) or 754  $\pm$  20  $\mu A$  (404).
- 37. This procedure can be repeated for the increments detailed in Table 2A, or Table 2B for a linearity test.

4	402C, 414A, 421C		
LBS	CAPACITANCE	CURRENT	
0 100 200 300 400 500 600 620	61.3 70.5 79.6 88.8 97.9 107.1 116.3	34 153 273 392 511 636	

	404		
LBS	CAPACITANCE	CURRENT	
0 200 400 550 700 900 1100	47.1 56.8 65.0 71.5 77.2 85.4 93.6	34 165 296 394 492 623 754	

TABLE 2B

TABLE 2A

- 38. Remove power from aircraft Fuel System.
- 39. Set the Test Set ON/OFF switch to OFF.
- 40. Disconnect all connections.
- 41. Return aircraft to normal configuration.



#### PREFERRED CALIBRATION PROCEDURE 4.

- Remove power from Aircraft Fuel Quantity System.
- Defuel Aircraft as per Aircraft Maintenance Manual instructions.

CAUTION: Observe all safety precautions.

- Gain access to the Signal Conditioner.
- Break electrical connection.
- Connect the Adapter Harness AUX connector to mating Aircraft wiring plug.
- Connect the Adapter Harness SIG. COND. connector to the 6. Aircraft Signal Conditioner.
- 7. Set the Test Set ON/OFF switch to ON.
- 8. Set the Test Set TEST FUNCTION switch to CAP BRIDGE position.
- Set COMP SIM pF 100'S and 10'S thumbwheels to BLANK and 6 respectively (402C, 414A, 421C) or BLANK and 4 respectively 404).
- Set the TANK CAP pF thumbwheels to 62.2 pF (402C, 414A, 421C) 10. or 48.2 pF (404).
- Depress and hold the COMP CAL pushbutton while varying the 0-11. 10 adjust knob to achieve the best null (as close to 0  $\mu$ A as possible) on the Test Set meter.

NOTE: Refer to Test Set manual for details.

- Release the pushbutton.
- 13. Set Test Set TEST FUNCTION switch to CAP SIM 2.
- Set the Test Set ON/OFF switch to OFF.
- Place BNC shorting cap on Test Set LO-Z TANK jack. 15.
- Set the Adapter Harness IND. SELECT switch to A/C.
- 17. Connect the Adapter Harness HI-Z COAX and LO-Z TANK jacks to the Test Set HI-Z COAX and LO-Z COMP capacitance jacks using 2 each 101-01008 (BNC to BNC) cables.
- Do NOT connect the GND jack of the Test Set to the aircraft. 18.
- 19. Return power to aircraft Fuel System.
- 20. Adjust the Signal Conditioner E adjustment for Indicator reading of exactly 0 lbs.

NOTE: Tap the Indicator lightly when taking readings.

- Remove power from aircraft Fuel System. 21.
- Disconnect the Adapter Harness AUX connector and replace with the Adapter Harness A/C connector.
- 23. Set the Test Set ON/OFF switch to ON.
- Set the Test Set TEST FUNCTION switch to CAP BRIDGE position.
- Set COMP SIM pF 100'S and 10'S thumbwheels BLANK and 5 espectively (402C, 414A, 421C) or BLANK and 4 respectively 404).

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- 26. Set the TANK CAP pF thumbwheels to 55.9 pF for 100 grade fuel) 57.1 pF (for 100 octane low lead fuel) {402C, 414A, 421C} or to 44.0 pF for 100 grade fuel) 46.2 pF (for 100 octane low lead fuel {404}.
- 27. Depress and hold the COMP CAL pushbutton while varying the 0-10 adjust knob to achieve the best null (as close to 0  $\mu A$  as possible) on the Test Set meter.

NOTE: Refer to Test Set manual for details.

- 28. Release the pushbutton.
- 29. Set Test Set TEST FUNCTION switch to CAP SIM 2.
- 30. Set the Test Set ON/OFF switch to OFF.
- 31. Return power to aircraft Fuel System.
- 32. Adjust the Signal Conditioner F adjustment for Indicator reading of exactly 620 lbs (402C, 414A, 421C) or 1100 lbs (404).

NOTE: Tap the Indicator lightly when taking readings.

- 33. Repeat EMPTY and FULL adjustments until no further improvement can be made.
- 34. Remove power from aircraft Fuel System.
- 35. Set the Test Set ON/OFF switch to OFF.
- 36. Disconnect all connections.
- 37. Return aircraft to normal configuration.

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