

Industrial Videoscopes

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A wide range of videoscopes for specialist inspection



SERIES 6 VIDEOSCOPES

INDUSTRIAL VIDEOSCOPE

IV6C6-13/20/35/50/75

IV8C6-20/35/50/75

IV7D6X1-26 (NTSC type, LCD monitor mountable)

IV7D6X2-26 (PAL type)

IV5C6X1-15

Series 6 videoscopes can be used in a wide variety of specialist inspections, including F100 (IV7D6X1-26) and T700/CT-7 (IV5C6X1-15) inspections.

- Full screen display.
- Four way angulation
- Tapered Flex (TF) Tube for enhanced insertion.
- Five button remote operation.
- Diameters of 5.1mm, 6mm, 7.3mm (with Channel) and 8.4mm.

■ IV5C6, IV6C6 and IV8C6 Scope Specifications



IV5C6 Optical Adaptor Specifications

| | Optical system | | | | Distal end | |
|----------------|------------------|----------------------|----------------|------|-------------------|----------------------------|
| | Field of view | Direction of view | Depth of field | F No | Outer diameter | Rigid distal end length |
| AT120D-IV5C6X1 | 120º | Forward | 14~100mm | 5.2 | 5 1 mm | 17.5mm |
| AT90S-IV5C6X1 | 90° | Slide | 12~100mm | 5.2 | 5.111111 | 22.8mm |

IV6C6 Optical Adaptor Specifications

| | | Optical s | Dis | tal end | | |
|-------------------|------------------|----------------------|----------------|---------|-------------------|------------------------------|
| | Field of view | Direction of view | Depth of field | F No | Outer diameter | Rigid distal end length*1 |
| AT40D-IV6C6 | 40° | | 330~∞mm | 3.0 | | 26.9mm |
| AT80D/NF-IV6C6 | 80° | | 10~∞mm | 13.0 | | 27.5mm |
| AT80D/NF-IV6C6 | 80° | Forward | 34~∞mm | 4.5 | <i>a</i> 6.0mm | 27.4mm |
| AT120D/NF-IV6C6 | 120° | | 5∼∞mm | 12.5 | | 27.0mm |
| AT120D/FF-IV6C6 | 120° | | 20~∞mm | 5.5 | | 26.9mm |
| AT80S-IV6C6 | 80° | | 23~200mm | 5.0 | 00.000 | 32.3mm |
| AT120S/NF-IV6C6 | 120° | Side | 1~9mm | 15.5 | | 32.3mm |
| AT120S/FF-IV6C6 | 120° | | 7~90mm | 8.0 | | 32.3mm |
| AT60D/60D-IV6C6*2 | 60%60% | Direct/Direct | 7~30mm | 9.3 | | 38mm |
| AT60S/60S-IV6C6*2 | 60º/60º | Side/Side | 6~30mm | 9.3 | | 44mm |

IV8C6 Optical Adaptor Specifications

| | Optical system | | | | Distal end | |
|-------------------|------------------|----------------------|----------------|-------|-------------------|------------------------------|
| | Field of view | Direction of view | Depth of field | F No | Outer diameter | Rigid distal end length*1 |
| AT40D-IV8C6 | 40° | | 200~∞mm | 2.5 | ø8.4mm | 26.2mm |
| AT80D-IV8C6 | 80° | Forward | 40~∞mm | 5.5 | | 29.4mm |
| AT120D/NF-IV8C6 | 120° | Forward | 5∼∞mm | 14.0 | | 29.6mm |
| AT120D/FF-IV8C6 | 120° | | 45~∞mm | 3.0 | | 29.3mm |
| AT80S-IV8C6 | 80° | Sido | 22~∞mm | 6.0 | | 36.4mm |
| AT120S-IV8C6 | 120° | Side | 3~55mm | 16.0 | | 35.8mm |
| AT120D/120S-IV8C6 | 120%/120% | Forward/Side | 5~∞mm/3~∞mm | 5/9 | | 28.0mm |
| AT60D/60D-IV8C6*2 | 60º/60º | Forward/Forward | 5~50mm/5~50mm | 11/11 | | 24.0mm |

*1 When the Adaptor is attached to the scope *2 For 3D measurement.





Series 6 systems can be conveniently packaged (see page 18 for details). All systems require a control unit and can be used with digital image storage devices (see page 8).







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The IV5C6 has short rigid section at the distal end, for PT-6 inspection



IV7D6X1/IV7D6X2 Scope Specifications

| Optical | Field of view | | 120° | | |
|------------------------|-------------------------------------|-------------------------|---|--|--|
| | Direction of view | | Forward viewing | | |
| System | Depth of field | | 9 to 80mm | | |
| | Distal and | Outer diameter | ø7.3mm | | |
| | Distar end | Rigid distal end length | 19.8mm | | |
| Insertion | Bending section Angulation range | | 130° in up/down and right/left directions | | |
| tube | Flexible portion (tube) Flexibility | | Tapered Flex Tube | | |
| | Outer diameter | | ø7.3mm | | |
| | Working length | | 2,610mm | | |
| Channel | Inner diameter | | ø1.7mm | | |
| Liniversal cord length | | | 2.000mm | | |

MAJ-456 Rigid Sleeve Specifications

| Optical system | Field of view | 120° | |
|----------------|-------------------|-----------|--|
| | Direction of view | Side view | |
| | Depth of field | 7~80mm | |
| Insertion tube | Outer diameter | ø8mm | |
| Insertion tube | Working length | 338mm | |
| Total length | | 420mm | |

Operating Environment for Series 6 Videoscopes

- Operating temperature: Insertion tube:
 In air: -10-80°C (14-176°F)*
 In water: 10-30°C (50-86°F)**
- All portions except insertion tube: In air: 0~40°C (32~104°F)
 Operating pressure: Insertion tube:
 - In air: 1013hPa (normal pressure) (IV6C6/8C6) In water: 1013 (normal pressure)~1360hPa (1~1.35atm) (IV6C6/8C6-13,20,35)
 - 1013 (normal pressure)~1773hPa (1~1.75atm) (IV6C6/8C6-50,75) is except insertion tube: In air: 1013hPa (1atm normal pressure)
- All portions except insertion tube: Liquid resistance: Insertion tube: Withstands machine oil, light oil and 5% salt water (10~30°C or 50~86°F) (normal temperature).

* At 50-80°C atmosphere, use the instrument at a relative humidity of 40% or below. Using the instrument at a higher humidity may cause equipment damage.
* Insertion tube of IV7D6 and IV5C6X1 scopes is splashproof, except for the channel of IV7D6, which is not fluid-proof.

SERIES 5 VIDEOSCOPES

INDUSTRIAL VIDEOSCOPE

IV6C5-110/160

The IV6C5 Series offers working lengths of up to 16 metres.

RADIATION RESISTANT VIDEOSCOPES

IV6C5X1-75/110

The IV6C5X1 Series scopes are radiation-resistant up to 50Gy (5000 Rad).



IV6C5 Scope Specifications

| | | | | - | | |
|---------------------|---------------------|---|------------|---------------------------|-------------------|--|
| | | IV6C5-110 | IV6C5-160 | IV6C5X1-75 | IV6C5X1-110 | |
| | Field of view | 60%100% (convertible using optical adaptor) | | | | |
| | Direction of view | Direct/side viewing (convertible using optical adaptor) | | | | |
| Optical system | Depth of field*1 | 3~44mm/9~1 | 27mm/4~∞mm | ı/6~∞mm/17~∝ | mm/32~∞mm | |
| | Depth of field | (convertible using optical adaptor) | | | | |
| | Illumination system | Light guide system | | Quartz light guide system | | |
| Distal end | Outer diameter | ø6.0mm | | | | |
| Bending section | Angulation range*2 | Up 90° / Down 90° | | Up 120%/Down 120% | Up 120%/Down 120% | |
| Insertion tube | Outer diameter | ø6.0mm (TF t | ube) | | | |
| Working length | | 11000mm | 16000mm | 7500mm | 11000mm | |
| Total length | | 11230mm | 16230mm | 7780mm | 11230mm | |
| Universal cord leng | gth | 2000mm | | | | |
| Carrying case | | Drum type case Attache type case Drum type c | | | Drum type case | |

*1 Depth of field refers to the scope-tip-to-object distance range within which the image is clearly focuse *2 As the insertion tube is bent or looped, the range of angulation decreases.

Guide Tube Specification

| | | | MH-905 | MH-906 | |
|-------------------|---------------------|----------------|-------------------------------|---------|--|
| Insertion tube | Rigid distal length | | 10mm (distal end port length) | | |
| | Flexible | Inner diameter | er diameter ø6.8mm | | |
| | portion | Outer diameter | ø9.9mm | | |
| | | | Tapered flex tube | | |
| | Working length | | 10845mm | 15845mm | |
| Total length | | 15845mm | 16000mm | | |

- Operating temperature: Insertion tube: In air: 0~50°C (32~122°F) In water: 10~30°C (50~86°F)
- 0~40°C All portions except insertion tube: In air: (32~104°F) Insertion tube: 1013hPa (normal pressure) (IV6C5-110/IV6C5-160) Operating pressure: In air:
 - In water: 1013 (normal pressure)-1773hPa (1~1.75atm) (IV6C5X1-75) 1013 (normal pressure)-2127hPa (1~2.1atm) (IV6C5-110) (IV6C5X1-110)
 - 1013 (normal pressure)~2634hPa (1~2.6atm) (IV6C5-160) sertion tube: In air: 1013hPa (1atm normal pressure)
- All portions except insertion tube: Withstands machine oil, light oil and 5% salt water. (10~30°C or 50~86°F) (normal temperature). Liquid resistance: Insertion tube:
- Radioactivity resistance target value: 50Gv (5000Rad) (IV6C5X1-75/110)

Series 5 videoscopes require an IV-6A control unit and MAJ-565 adaptor for operation.

CONTROL UNIT FOR SERIES 6 & SERIES 5 VIDEOSCOPES

INDUSTRIAL VIDEOSCOPE CONTROL UNIT IV-6A

- Loaded with every imaginable leading edge RVI function, the IV-6A is designed to make your inspections as efficient and effective as possible.
- Remote control operation using the Series 6 scope's "Five Button" control pad.
- Extended exposure time for darker areas.
- Automatic brightness adjustment.
- Zooming and virtual scrolling (panning) with moving images.
- Built-in image enhancement function.
- Compatible with Series 5 scopes when MAJ-565 adaptor is used.
- Compatible with fiberscopes and borescopes when OTC-6 C-Mount CCD Camera is used (see below).



SPECIFICATIONS Voltage: 12V DC Power Consumption: 24W maximum Dimensions: 174(W) x 259(H) x 2241(D) mm Weight: 1.5Kg

CONTROL UNIT FOR SERIES 6

INDUSTRIAL VIDEOSCOPE CONTROL UNIT

IV-6

- This camera control unit (CCU) can display full screen, high-resolution images captured by the scope on the monitor.
- Retainable white balance setting.
- Auto gain control function increases brightness in dark areas.
- Electric shutter automatically adjusts brightness on a monitor.



SPECIFICATIONS Voltage: 12V DC

- Power Consumption: 8W

Dimensions: (149(W) x 250(H) x 2240(D) mm Weight: 1.1Kg

ERIES 5 VIDEOSCOP

DIGITAL STORAGE AND MEASUREMENT SYSTEM

DSM-2

Compact, lightweight and easy to use, this state of the art system offers an impressive array of versatile functions to meet the most advanced RVI requirements.

- Easy to use, menu driven software for quick capture and storage of still video images - up to 20 images along with accompanying audio annotations can be stored in the internal memory.
- Images and data can be down loaded to floppy disk or Smart-Media card for later review of inspection results on a PC.
- A wide selection of image management functions include measure, recall, delete. export and import.
- All functions controllable from the DSM-2's front panel or the control pad on the control section of an Olympus Series 6 Videoscope. Capable of controlling the Digital Measuring Borescope (see page 15).



SPECIFICATIONS Voltage: 12V DC Power Consumption: 24W maximum Dimensions: 2174(W) x 40(H) x 2210(L) mm Weiaht: 900a (2lb)

INDUSTRIAL DIGITAL IMAGE RECORDER IW-R1

Compact digital image recorder.

- Freeze, store and play modes available.
- Picture quality selectable from three settings HIGH, MIDDLE or LOW; a maximum of 99 still image frames can be recorded in LOW mode.
- Images stored on a PCMCIA memory card can be down loaded to a PC. Remote control operation using either the Series 6 scope's "Five Button" control



SPECIFICATIONS Voltage: 12V DC Power Consumption: 9W Dimensions: 178(W) x 49(H) x 296(D) mm Weight: 1.7Kg (3.8lb)

C-MOUNT CCD CAMERA OTC-6 Monitor observation with a fiberscope or borescope

Zooming and other advanced functions of the IV-6A are available for fiberscopes and borescopes when the OTC-6 C-Mount CCD Camera is used (Note: the OTC-6 camera can be used with IV-6A only)

HIGH INTENSITY LIGHT SOURCES

| (Model | Lamp | Weight (kg) | Dimensions (mm) | Power supply | Power consumption | Light guide fitting |
|-----------|----------------------------------|----------------|-------------------------|--|----------------------|--|
| ILH-2A | 50W metal halide | 3.0 | 173x235x85 | 100-230V 50-60Hz 115V 400Hz | 100₩ | Olympus I6mm diameter borescopes (with additional lamp tray) |
| (ILH-2B) | 50VV metal halide | 3.0 | <mark>173x235x85</mark> | 100-230V 50-60Hz (with mains adaptor) 12V DC | 100 | Olympus I 6mm diameter borescopes (with additional lamp tray) |
| KLS-4250S | 250W metal halide arc lamp | 26 | 250×320×450 | 100-120V 50-400Hz/ 220-240V 50-60Hz and clean, compressed air 4 bar, 190lit/m minimum | 550VA | Olympus |
| UV | 200₩ | 7.5 | 265x150x256 | 220-240V AC 50Hz | 700VA | Olympus |

Note: All the above have constant colour temperature mechanical shutters to control light output, except for the ILK-D1 and ILK-D2 which have a four-position light guide sockets. The ILK-D2 is fitted with an automatic light cutout, which operates when the light guide is removed.

LIGHT SOURCE TECHNICAL INFORMATION

When selecting a light source for a particular application, consideration should be given to its specification, but perhaps the area that causes most confusion is the lamp itself.

A number of details on light source lamps will benefit from some technical explanation, to ease the task of comparing one light source with another.

SPECTRAL OUTPUT

The spectral output of a lamp details the amount of electro-magnetic radiation produced across a range of wavelengths, from ultra-violet (UV), through the visible spectrum, to infra-red (IR). Radiation wavelengths are expressed in nanometres (nm), one nanometre being 10^{-9} metres.

The visible spectrum is between approximately 390 and 770nm, with ultra-violet being below and infra-red being above this range. In order to give true colour images, the light source should have a relatively even output across the visible spectrum. Ideally, the amount of IR radiation produced should be minimised, as IR radiation is converted to heat, which may then require a dissipation system, adding cost, volume and weight to the light source.

The spectral outputs of the three most frequently used lamp types are shown in Figure I and compared with that of the sun.

FIGURE I SPECTRAL OUTPUT OF TYPICAL LAMPS



COLOUR TEMPERATURE

The colour temperature of a lamp is an indication of its radiance and is measured in degrees absolute (°K in SI units).

Typically, tungsten-halogen lamps have a colour temperature of $3,200^{\circ}$ K, whilst metal-halide and xenon arc lamps are around $5,600^{\circ}$ K. The colour temperature of the sun is $5,900^{\circ}$ K.

With tungsten-halogen lamps, the colour temperature can be reduced by decreasing the voltage across the lamp filament. Some light sources use this method to adjust the 'intensity' of the light output. Unfortunately, this 'rheostat' type control increases the 'yellowing' of the resultant illumination.

For this reason, most Olympus light sources use a mechanical shutter to control light output, as the full colour temperature of the lamp is preserved.

POWER

A lamp's power rating refers to the power required to operate it - it is not a direct indication of a lamp's illumination power. For instance, a 500W tungstenhalogen lamp will not produce a higher illumination output per unit area than a 50W metal-halide or xenon lamp.

OUTPUT

The way in which a lamp's output is quoted can be confusing. Generally speaking, for RVI applications, it is only relevant to consider the amount of electromagnetic radiation within the visible spectrum being concentrated onto the light guide, known as the lamp's luminance, normally expressed in candela per square millimetre (cd/mm²).

However, the light source is only one part of an RVI system. Other important factors to consider include the size of fibre bundle in the endoscope, the type of light guide used, whether it is integral to the scope or separate, and whether CCTV or photography is required.

Different types of light guide have different spectral transmissions and in general liquid light guides offer a better transmission at the higher end of the visible spectrum and in the UV than fibre light guides, leading to a whiter illumination.

SUMMARY

In summary, the best answer is to try the complete RVI system on a typical application. This will show whether a more powerful light source is required, or if a simple tungsten-halogen unit produces sufficient illumination.